Premium Filament Guide

Follow these steps

1. Open Cura.
2. Under Print Setup select the Material preset for the filament you want to use.
3. Load 3D model and open the Printer Monitor tab to set temperature.
4. Purge the residual filament in the hot end (see instructions below)

Using the Printer Interface window, set the hot end to a temperature that splits the difference between the two temperatures. (For example, if the recommended temperature for one filament is 240°C and the other is 200°C, set the hot end temperature to 220°C.) Load the new filament following the procedures.

Printing temperatures:

- ABS (IC3D) - 240°C
- PLA (Verbatim) - 205°C
- Magnetic (Proto-pasta) - 210°C
- Conductive (Proto-pasta) - 215°C

5. Once the new filament is loaded click print and monitor progress
6. After the print is finished purge the hot end again and load ABS or PLA back into the printer